

# SS PRESSURE GAUGE (POLYPROPYLENE CASE)

**BOURDON TYPE** 





### **SPECIAL FEATURES**

- POLYPROPYLENE CASE & STAINLESS STEEL MEASURING SYSTEM
- DRY OR LIQUID FILLED
- STANDARD FOLLOWED IN GENERAL EN 837-1

#### **APPLICATIONS**

CORROSIVE ATMOSPHERE, HAZARDOUS ENVIRONMENT APPLICATIONS, WHERE POLYPROPYLENE CASE IS MOST SUITED.



## **SPECIFICATIONS**

# STANDARD VERSION: 100 mm & 150 mm

Accuracy : ±1.0% of F. S.

Ambient temperature : -25°C to +65°C

Process temperature : Max. 100°C

Operating Pressure Range : 75% of Scale Value

**Over pressure limit** :  $\leq$  100 bar : 125% of Max. Scale Value

> 100 to  $\leq$  600 bar : 115% of Max. Scale Value > 600 to  $\leq$  1600 bar : 110% of Max. Scale Value

Case & Bezel : POLYPROPYLENE (PP)

Bourdon : AISI 316L SS Socket : AISI 316L SS Movement : AISI 304 SS

Joints : Tig Argon Arc Welding

Protection : IP 65

**Pointer**Aluminium, black graduation on white background
Aluminium, black coloured, Micrometer zero adjustable

Window Sheet Glass
Blow off Disc & Gasket Neoprene
Filling Plug Neoprene

# **GLYCERINE FILLED VERSION (OPTION PY)**

Accuracy : ±1.0% of F. S.

Ambient Temperature : Maximum 65°C

Process Temperature : Maximum 65°C

Window : Plexi Glass

**Dampening Liquids**Glycerine 99.7% (others available as option)
Other Features
Refer Specification of Standard Version

#### Temperature effect:

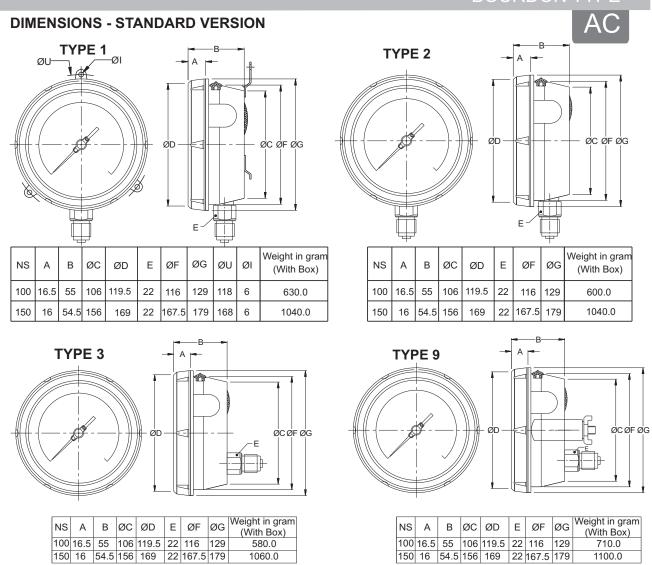
The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement:-

Formula: ± 0.04 x (t2 - t1) % of F. S.

where t1 = reference temperature (+20°C) and t2 = ambient temperature in °C.



# **BOURDON TYPE**



Notes : • Drawings are not to scale. • All Dimensions are in mm. • NS = Nominal Size.

# **RANGE TABLE**

**Note**: Waaree offers National / International Scales like kPa, MPa, bar, psi, kg/cm² & Dual Scale like kPa with psi, kPa with bar, bar with psi or Equivalent scales as per the requirement can be provided on request.

# Following are the example tables for kg/cm<sup>2</sup> & psi scales PRESSURE

SINGLE SCALE (kg	g/cm² or bar)							
RANGE RANGE		RANGE		RANGE		RANGE		
0/0.6	0/4		0/25		0/160			0/1000
0/1	0/6	0/6		0/40		0/250		0/1600
0/1.6	0/1.6 0/10		0/60		0/400			
0/2.5	0/16		0/	100	0/600			
DUAL SCALE ( psi w	rith kg/cm²) or (psi with	bar)					<u> </u>	
RANGE (psi)	RANGE (kg/cm²)	RANGE (psi)		RANGE (kg/cm²)		RANGE (psi)		RANGE (kg/cm²)
0/15	0/1	0/400		0/28		0/4000		0/280
0/30	0/2	0/500		0/35		0/5000		0/350
0/60	0/4	0/600		0/40		0/6000		0/400
0/100	0/7	0/1000		0/70		0/10000	)	0/700
0/150	0/10	0/1500		0/100		0/15000	)	0/1000
0/220	0/16	0/2200		0/160		0/22000	)	0/1600
0/300	0/20	0/3000		0/200				
	1			1		I		1



## **VACUUM & COMPOUND**

DUAL SCALE (inHg with psi & mmHg with kg/cm²)							
inHg with psi	nHg with psi mmHg with kg/cm²		inHg with psi mmHg with kg/cm²		ith PSI	mmHg with kg/cm²	
- 30/0	- 760/0	- 30/60	- 760/4	- 30/200		- 760/14	
- 30/15	- 760/1	- 30/100	- 760/7	- 30/	/300	- 760/21	
- 30/30	- 760/2	- 30/150	- 760/10	- 30/350		- 760/25	
SINGLE SCALE (k	g/cm²)						
- 1/0		- 1/1.5	- 1/5		- 1/15		
- 1/0.6		- 1/3	- 1/9		- 1/24		

## **ACCESSORIES** (Refer Individual Datasheet for complete specifications)

EB	COOLING TOWER	*	NEEDLE VALVE
EC	GAUGE COCK	EG	SNUBBER
ED	OVER LOAD PROTECTOR (GAUGE SAVER)**	EH	SIPHON

<sup>\*</sup> Refer catalogue for Valves & Manifolds.

<sup>\*\*</sup> For Pressure Ranges.

HOW TO ORDER			Example	
BASIC MODEL			Lxample	
CODE			AC	
NOMINAL SIZE F H				
100 mm 150 mm			Х	
TYPE OF MOUNTING				
1 SURFACE / WALL / PROJECTION MOUNTING WITH BOTT	OM EN	TRY	V	
2 DIRECT BOTTOM ENTRY			X	
3 DIRECT LOWER BACK ENTRY				
9 LOWER BACK ENTRY WITH MOUNTING BRACKET				
GAUGE CONNECTION				
<b>3BM</b> 3/8" BSP (M) STANDARD <b>2NM</b> 1/4" NPT (M)		<b>4TM</b> ½" BSPT (M)		
4BM ½" BSP (M) STANDARD 4NM ½" NPT (M)STAN	IDARD		XXX	
Note : Connections like Metric/ PT/ PF/ Flaired/ UNF/ G/ R etc can be p	rovided	on request.		
REFER RANGE TABLE			0/10,	
OPTIONAL EXTRAS			kg/cm <sup>2</sup>	
TI MONEL BOURDON & SOCKET (MONEL VERSION)** TB HELIUM LEAK TEST				
PW FIVE POINT CALIBRATION CERTIFICATE	TF	CONFIRMITY AS PER NACE MR 0175		
PU CALIBRATION CERTIFICATE TRACEABLE TO NATIONAL/		CUSTOM DESIGNED DIAL		
INTERNATIONAL STANDARDS	PY	DAMPENING LIQUID GLYCERINE FILLED	WW	
GH MATERIAL TEST CERTIFICATES*	SA	INTERNAL OVER PRESSURE STOP	XX	
RW PLEXI GLASS	SB	INTERNAL VACUUM STOP	•	
RX SHATTERPROOF GLASS RZ TOUGHENED GLASS	QB FL			
SF MOVEMENT WITH DAMPENING JELLY	SW	INTEGRAL DAMPENING SCREW (MONEL)** DIAL TAG MARKING		
SG OXYGEN SERVICE (FOR DRY VERSION)  SD AISI 316 SS MOVEMENT ***				
SJ MAXIMUM READING POINTER WITH PLEXI GLASS		SS TAG PLATE		
(FOR DRY VERSION)		33 3 . 2 2		

<sup>\*</sup> MATERIAL TEST CERTIFICATES WILL BE PROVIDED FOR WETTED PARTS ONLY WITH CHEMICAL COMPOSITION TESTING. FOR OTHERS, PLEASE CONSULT FACTORY.

## Ordering Example: AC - X - X - XXX - 0/10kg/cm<sup>2</sup> - XX

## FOR OTHER OPTIONAL ITEMS, PLEASE CONTACT FACTORY FOR DELIVERY AND MINIMUM QUANTITY OF ORDER.

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing.

Modifications may take place and materials specified may be replaced by others without prior notice.



<sup>\*\*</sup>INTEGRAL DAMPENING SCREW WILL BE IN MONEL IF ORDERED. REFER OPTION FL.

<sup>\*\*\*</sup> MINIMUM ORDER QUANTITY SHALL BE 10 NOS.